

FIG. 1

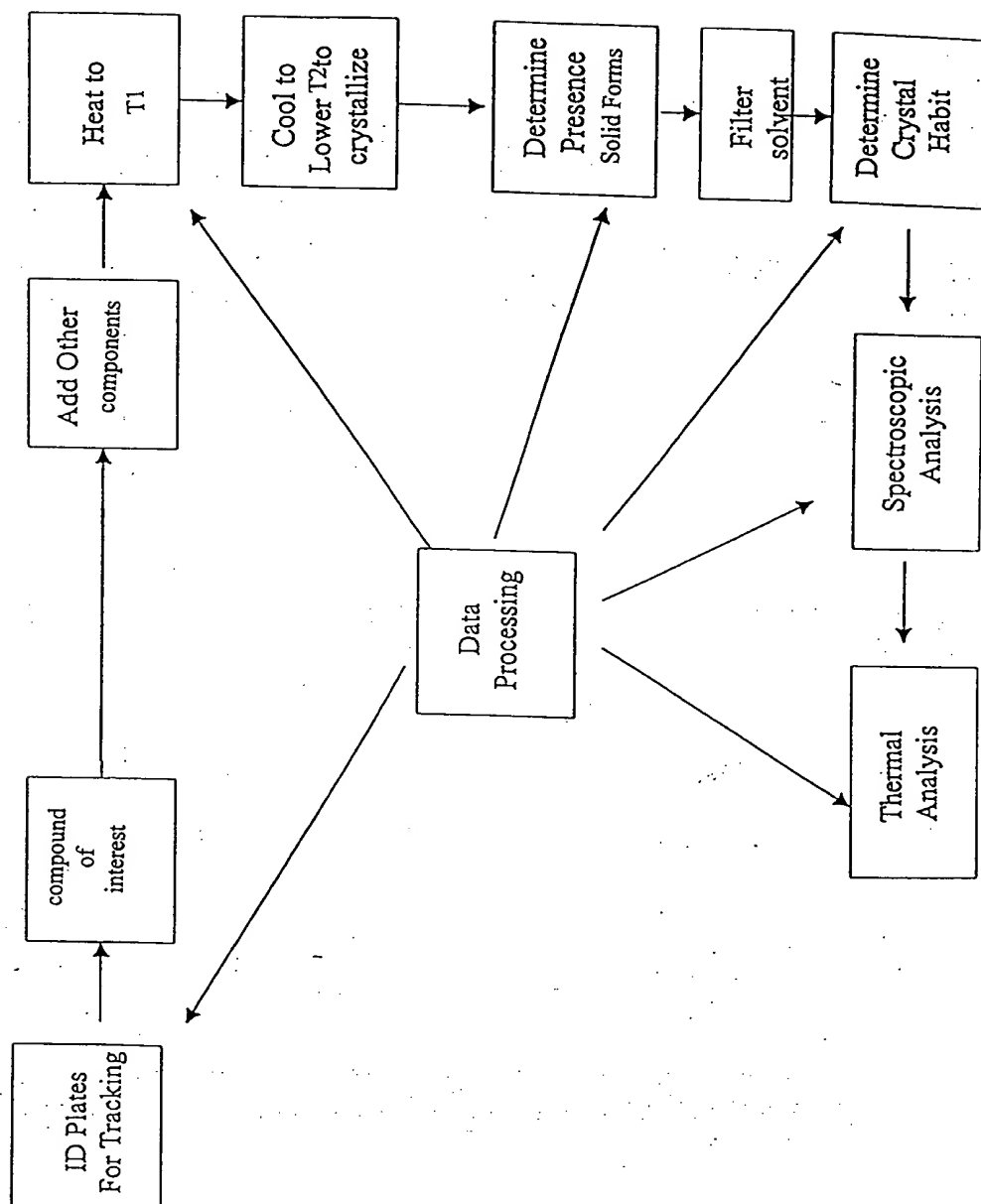


FIG. 2A

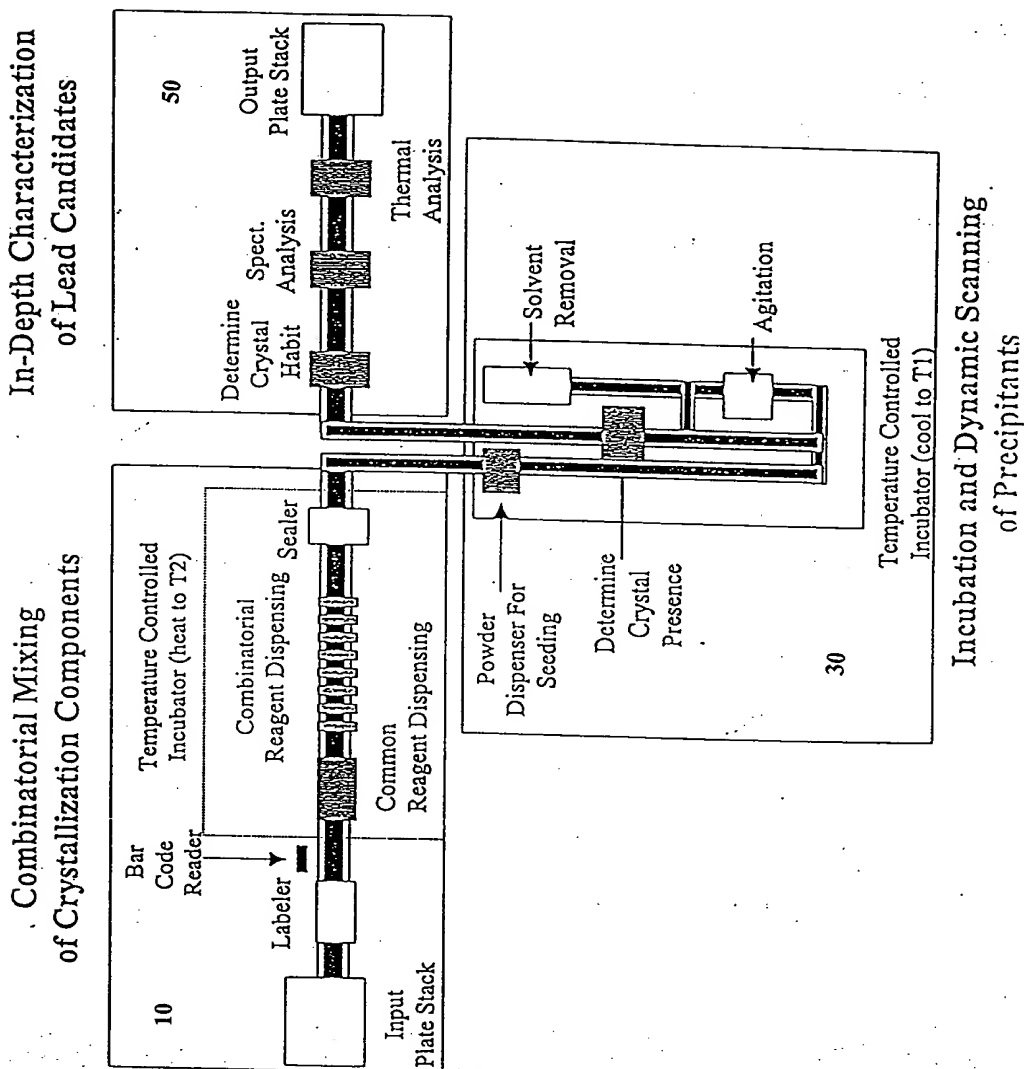


FIG. 2C

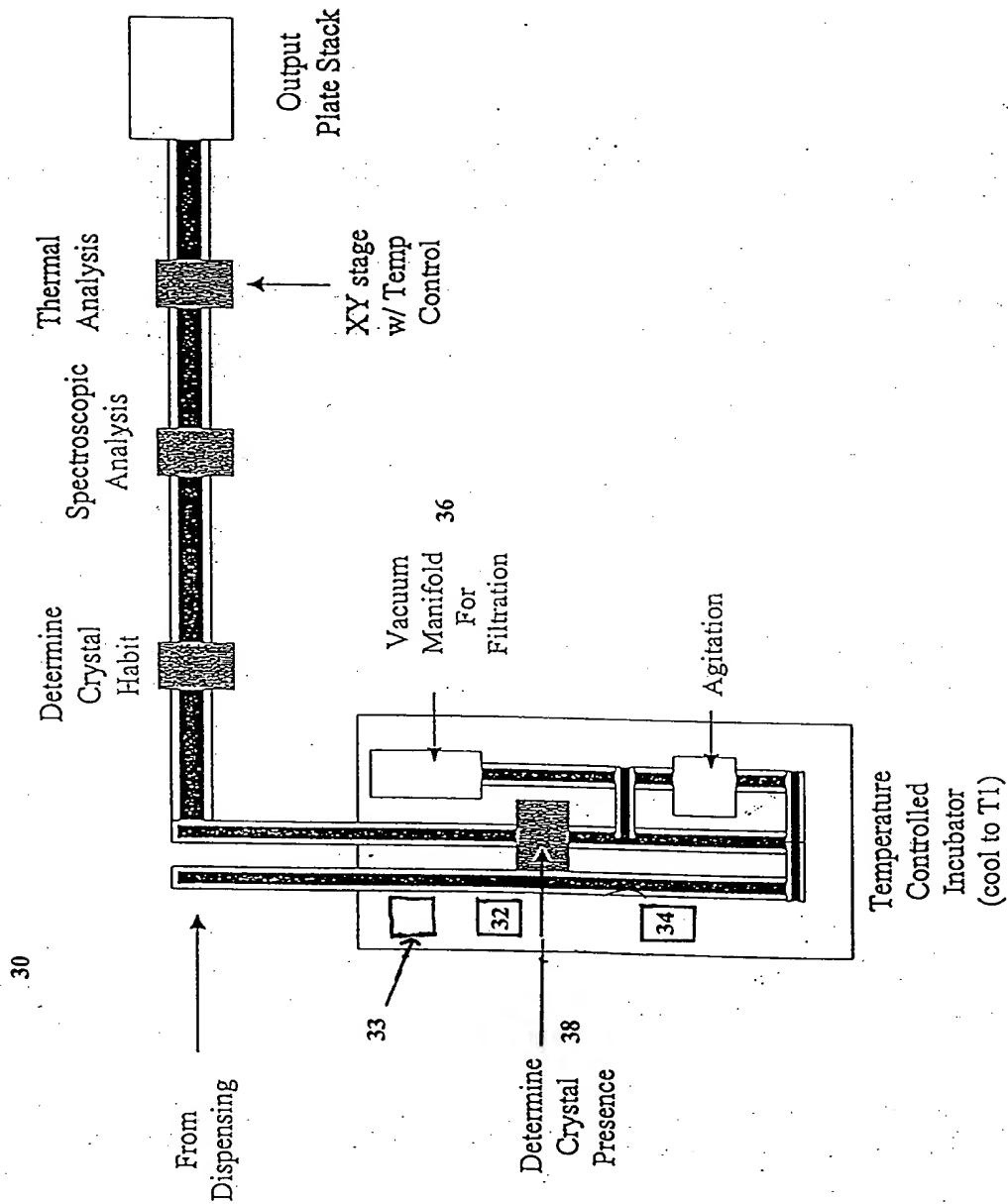
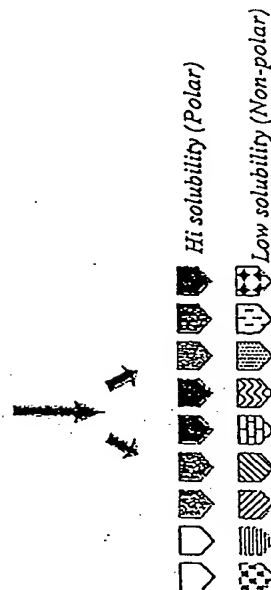


FIG. 3A

Isothermic crystallization

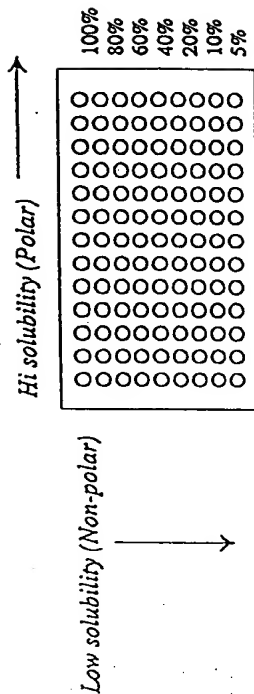
Generation of stock saturated solutions using

A. Add excess compound to each stock solution



B. Thoroughly mix, filter solutions to remove any undissolved material

II. Distribute stock solutions/generate mixture



II. Monitor precipitation (optical density)

III. Examine crystallinity by birefringence

IV. Test crystal forms by XRPD

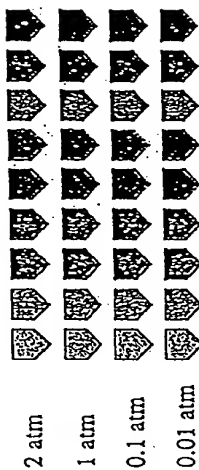
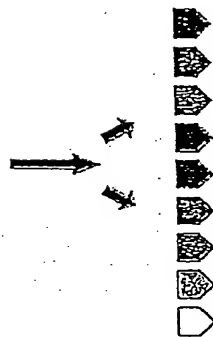
IV. Different crystals tested by DSC and TG

FIG. 3C

Evaporative crystallization

I. Generation of stock saturated solutions using II. Controlled pressure ramp down (temperature)

A. Add excess compound to each stock solution



B. Thoroughly mix, filter solutions to remove any un-dissolved material. Maintain original temperature

FIG. 4

